



ELITE™ 5960G

The Dow Chemical Company - Enhanced Polyethylene Resin

Tuesday, November 5, 2019

General Information

Product Description

Main Characteristics:

- HDPE with excellent moisture barrier
- Processes with low back pressure and excellent bubble stability

Complies with:

- U.S. FDA 21 CFR 177.1520 (c) 2.2
- EU, No 10/2011
- Canadian HPFB No Objection

Consult the regulations for complete details.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Latin America	• North America
Additive	• Antiblock: 3000 ppm	• Processing Aid: No	• Slip: No
Agency Ratings	• EU No 10/2011	• FDA 21 CFR 177.1520(c) 2.2	• HPFB (Canada) No Objection
Forms	• Pellets		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.964		ASTM D792
Melt Mass-Flow Rate (190°C/2.16 kg)	0.85	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	1	mil	
Film Puncture Energy	3.00	in·lb	
Film Puncture Force	3.00	lbf	
Film Puncture Resistance	17.0	ft·lb/in ³	Internal Method
Film Toughness - MD	1700	ft·lb/in ³	ASTM D882
Film Toughness - TD	1550	ft·lb/in ³	ASTM D882
Secant Modulus			ASTM D882
1% Secant, MD	163000	psi	
2% Secant, MD	127000	psi	
Secant Modulus			ASTM D882
1% Secant, TD	193000	psi	
2% Secant, TD	148000	psi	
Tensile Strength - MD (Yield)	4100	psi	ASTM D882
Tensile Strength - TD (Yield)	4400	psi	ASTM D882
Tensile Strength - MD (Break)	5400	psi	ASTM D882
Tensile Strength - TD (Break)	3500	psi	ASTM D882
Tensile Elongation - MD (Break)	500	%	ASTM D882
Tensile Elongation - TD (Break)	600	%	ASTM D882
Dart Drop Impact	40	g	ASTM D1709A
Elmendorf Tear Strength - MD ²	13	g	ASTM D1922
Elmendorf Tear Strength - TD ²	400	g	ASTM D1922

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Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	266	°F	ASTM D1525
Melting Temperature (DSC)	273	°F	Internal Method
Optical	Nominal Value	Unit	Test Method
Gloss (45°)	14		ASTM D2457
Haze	42.0	%	ASTM D1003

Processing Information

Extrusion Notes

Fabrication Conditions For Blown Film:

Screw Size: 3.5 in

Screw Type: DSB II

Die Gap: 70 mil (1.7 mm)

Melt Temperature: 425°F

Output: 12 lb/hr/in of die circumference

Die Diameter: 8 in.

Blow-Up Ratio: 2.5 to 1

Frost Line Height: 33 in.

Notes

¹ Typical properties: these are not to be construed as specifications.

² Method B